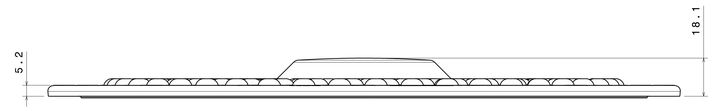
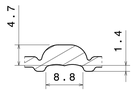
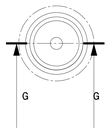
DATE
08.04.2019



Bottom view
Scale: 1:1

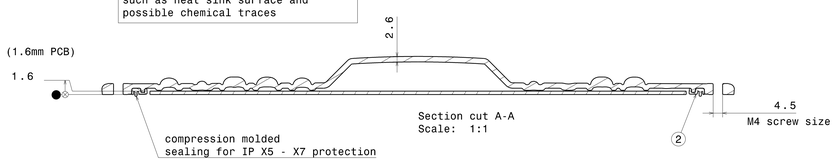


Section cut G-G
Scale: 2:1

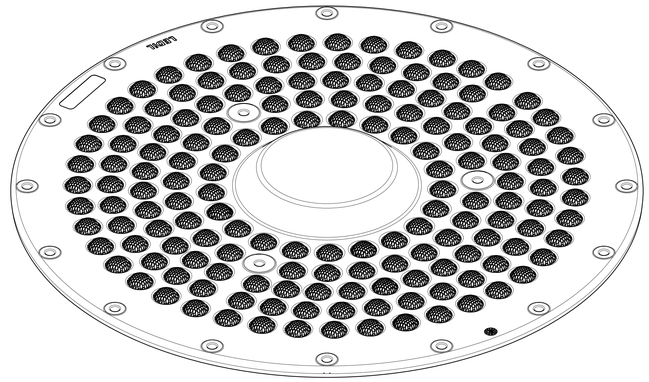


Detail F
Scale: 2:1

Silicone seal is tested to work in LEDiL test assemblies. Customer is recommended to test the sealing in the end product due many variables, such as heat sink surface and possible chemical traces

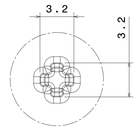


Section cut A-A
Scale: 1:1

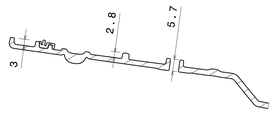


Isometric view
Scale: 1:1

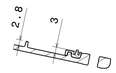
Detail C
Scale: 5:1



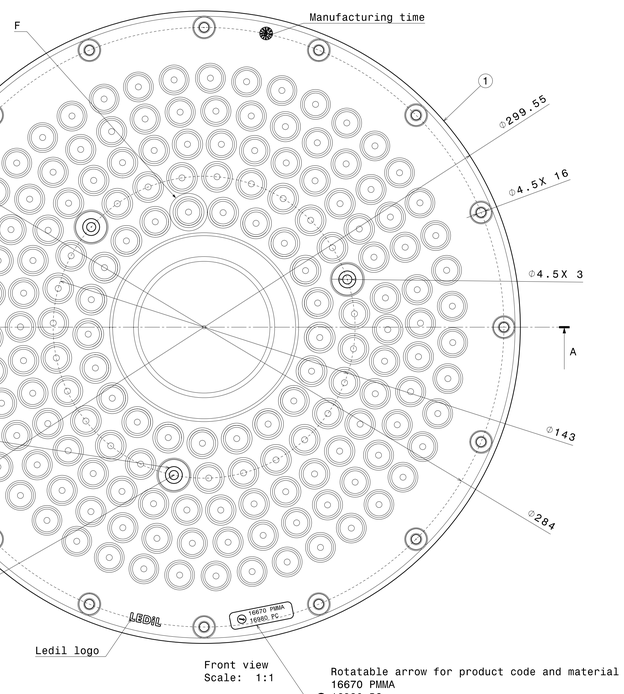
Detail B
Scale: 5:1



Section cut D-D
Scale: 1:1

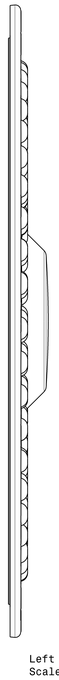


Section cut E-E
Scale: 1:1



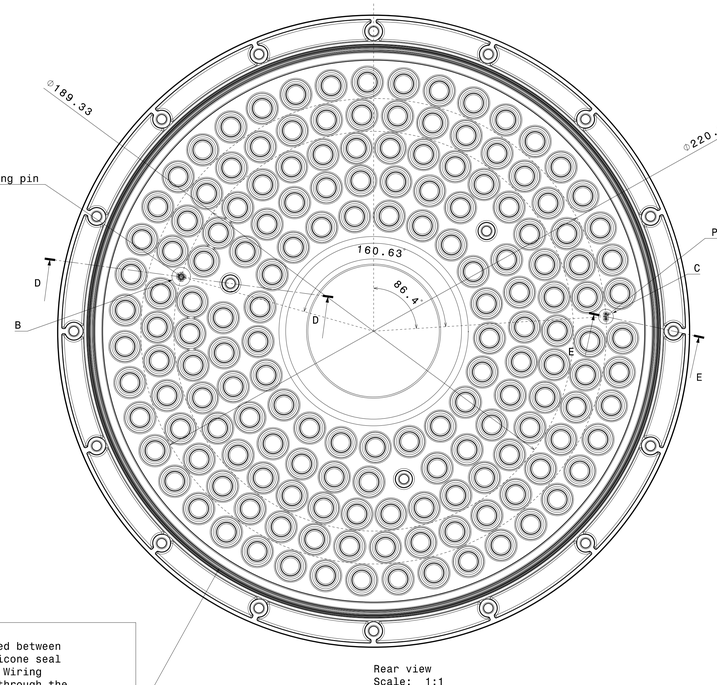
Front view
Scale: 1:1

Rotatable arrow for product code and material
16670 PMMA
● 16980 PC



Left view
Scale: 1:1

Wiring:
PCB is fully sealed between
the lens with silicone seal
and the heatsink. Wiring
needs to be done through the
PCB and heatsink to maintain IP rating



Rear view
Scale: 1:1

INDEX	Pcs	PART	TYPE	MATERIAL	COLOR / COATING
1	1	C16980_VICTORIA-W	Lens	PC	Clear
2	1	C16805_VICTORIA-SEAL	Seal	Silicone	White
3	3	C16836_VICTORIA-O-RING	Seal	PA	Clear

Notes

●	PCB or heatsink level.
●	LED location
	Ensure LED fitting from a product specific 3D model available from www.ledil.com
	For more details about installation please see LEDiL Installation Guide on www.ledil.com

MECHANICAL DRAWING

PRODUCT CS16981_VICTORIA-IP-W-PC

LEDiL®

Plastic moulding general tolerances according to DIN 16901-130 and applies if not otherwise shown in the drawing. Silicone moulding general tolerances according to ISO 3302-1 Class M3 and applies if not otherwise shown in the drawing.

FIRST ANGLE PROJECTION:

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SCALE 1:1 | WEIGHT 275g | A0 SHEET 1/1