

# XIAMETER<sup>®</sup> RBB-2030-40 Base

**40 durometer, white, near opaque, no post cure, uncatalyzed Silicone Rubber Base**

## FEATURES

- No post cure
- Serviceable over wide temperature range
- Pigmentable

## APPLICATIONS

- Extrusion, tubing and profiles
- Molding
- Calendering and sheeting

## TYPICAL PROPERTIES

Specification Writers: These values are not intended for use in preparing specifications. Please contact your local XIAMETER<sup>®</sup> sales representative prior to writing specifications on this product.

ASTM <sup>1</sup>	Test	Unit	Value
<b>Formulation:</b>			
	XIAMETER RBB-2030-40 Base, parts		100
	V Catalyst, 45% active, parts		1
	Appearance		White, nearly opaque
D926	Plasticity	mm x 100 (mils)	150 (59)
D792	Specific gravity at 23°C (73°F)		1.11
D2240	Durometer	Shore A	42
D412	Tensile strength	MPa (psi)	7.2 (1050)
D412	Elongation	%	575
D412	Modulus at 100% elongation	MPa (psi)	0.8 (115)
D624	Tear strength	kN/m (ppi)	11 (65)
DIE B			
D395	Compression set after 22 hours at 177°C (351°F)	%	14
D2632	Bashore resilience	%	67
D2137	Brittle point	°C (°F)	-73 (-99)
<b>Heat aged<sup>2</sup>, 168hrs at 260°C (500°F)</b>			
D2240	Durometer	Shore A	44
D412	Tensile strength	MPa (psi)	3.6 (525)
D412	Elongation	%	255
D412	Modulus at 100% elongation	MPa (psi)	1.3 (185)

<sup>1</sup>ASTM: American Society for Testing and Materials. Materials were tested according to Corporate Test Methods (CTM), which in most cases are similar to the ASTM standards listed above. Copies of CTMs are available on request.

<sup>2</sup>1 part phr of XIAMETER<sup>®</sup> RBM-9002 Modifier is added to the formulation for Heat Aging. Properties obtained on 2mm thick (0.08 inch) slabs: Press cured 10 minutes at 171°C (340°F).

## DESCRIPTION

XIAMETER<sup>®</sup> RBB-2030-40 Base is one of a series of no-post-cure general purpose and high modulus silicone rubber bases.

## HOW TO USE

### Vulcanization

XIAMETER RBB-2030-40 Base requires the addition of a vulcanizing agent. T catalyst (2,4-dichloro-benzoyl peroxide) is recommended for hot air vulcanization.

V catalyst (2,5-bis[tert-butylperoxy] -2,5-dimethylhexane) or D catalyst (dicumylperoxide) is recommended for molding.

#### **Pigmentation**

This Silicone Rubber Base can be pigmented with standard XIAMETER® Color Master Batches. A comprehensive range of master batches is available from XIAMETER.

#### **Property Modification**

The physical properties of this product can be modified using a range of XIAMETER® Additives.

This Silicone Rubber Base can be blended with other durometer silicone rubber bases and extended fillers to produce materials with modified durometers and properties.

### **PRODUCT SAFETY INFORMATION**

PRODUCT SAFETY INFORMATION REQUIRED FOR SAFE USE IS NOT INCLUDED IN THIS DOCUMENT. BEFORE HANDLING, READ PRODUCT AND MATERIAL SAFETY DATA SHEETS AND CONTAINER LABELS FOR SAFE USE, PHYSICAL, ENVIRONMENTAL, AND HEALTH HAZARD INFORMATION. THE MATERIAL SAFETY DATA SHEET IS AVAILABLE ON THE XIAMETER® WEB SITE AT WWW.XIAMETER.COM.

### **STORAGE**

Product should be stored at or below 50°C (122°F) in original, unopened containers. The most up-to-date shelf life information can be found on the XIAMETER Web site in the Product Detail page under Sales Specification.

### **LIMITATIONS**

This product is neither tested nor represented as suitable for medical or pharmaceutical uses. Not intended for human injection. Not intended for food use.

### **LIMITED WARRANTY INFORMATION – PLEASE READ CAREFULLY**

The information contained herein is offered in good faith and is believed to be accurate. However, because conditions and methods of use of our products are beyond our control, this information should not be used in substitution for customer's tests to ensure that our products are safe, effective, and fully satisfactory for the intended end use. Suggestions of use shall not be taken as inducements to infringe any patent.

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Your exclusive remedy for breach of such warranty is limited to refund of purchase price or replacement of any product shown to be other than as warranted.

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